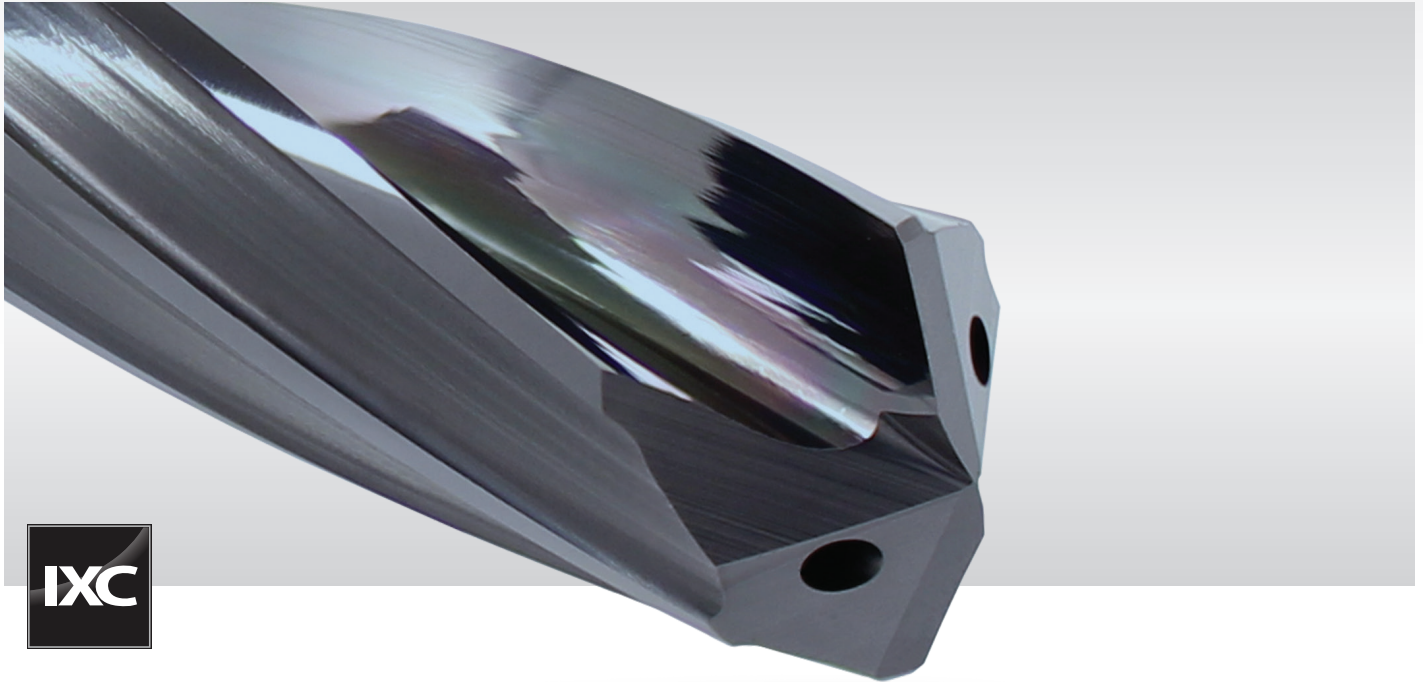




PRECISION CUTTING TOOLS, INC.

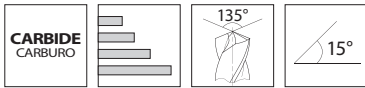
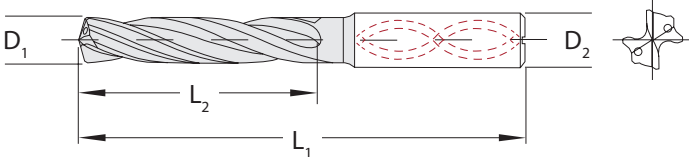
# DRILLS

## HIGH-PERFORMANCE DRILLING



### 2 Flute - Triple Margin Carbide Drill High-Performance Drilling

The IXC Series is engineered for cast and ductile iron applications. It's design consists of a triple margin, 15° helix and 135° point geometry. In addition the IXC Series has a distinctive 45° protective corner chamfer and coolant holes, to eliminate chipping on the cutting edge and permit efficient chip evacuation.



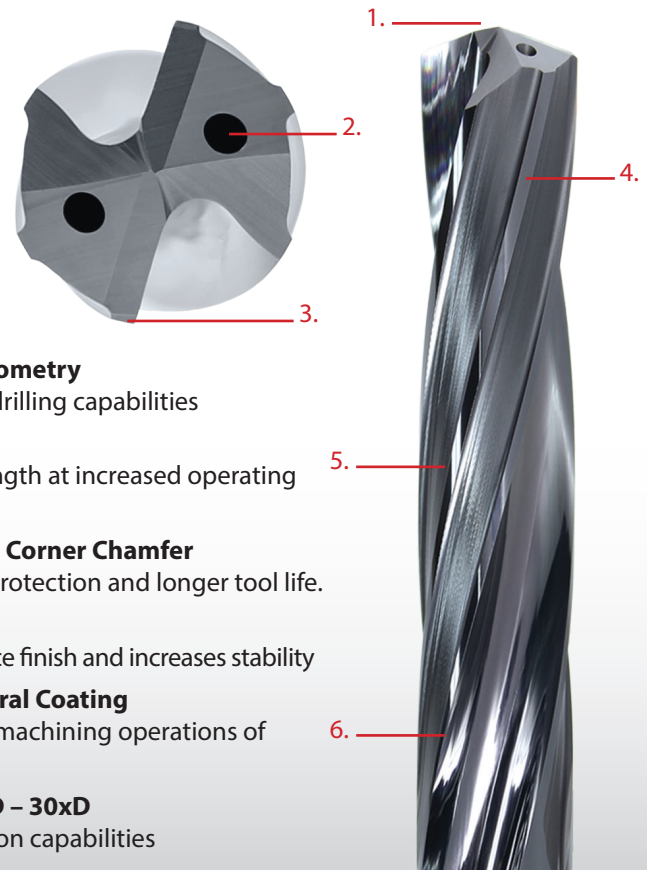
**Varianta® Supral** provides higher cutting speeds and excellent wear resistance.

#### Benefits:

- Superior hole quality
- No pecking cycles required
- Increased cutting edge strength
- Longer tool life
- Long-term cost savings

#### Applications:

- Gray Cast Iron
- Ductile Iron



- 1. 135° Point Geometry**  
For advanced drilling capabilities
- 2. Coolant Holes**  
Maintains strength at increased operating parameters
- 3. 45° Protective Corner Chamfer**  
Cutting edge protection and longer tool life.
- 4. Triple Margin**  
Improves surface finish and increases stability
- 5. Varianta® Supral Coating**  
For wet or dry machining operations of steels
- 6. Available: 3xD – 30xD**  
High penetration capabilities

Proudly Manufactured in the  
**United States of America**



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