

# 2 STEP DRILL FORM

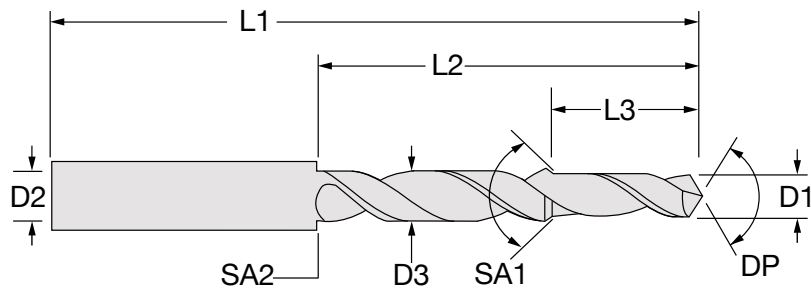
## REQUEST FOR QUOTATION



**PRECISION CUTTING TOOLS**  
Member IMC Group

5572 Fresca Drive, La Palma, CA 90623

Please complete the information below and submit your **2 STEP DRILL FORM**.  
If you have any questions contact one of our sales representatives at (562) 921 - 7898.



**Spiral (Please Select )**

- RHS     LHS

Helix Angle: \_\_\_\_\_

**Material**

Carbide

**Coating (Please Select )**

- Vulcan®     Exxtral Carbon®     Varianta Supral®     Zirco     Sistral     TiN

**Tolerances per Customer**

D1	Diameter :		+	
			-	
D2	Shank Diameter :		+	
			-	
L2	Length of Flute:		+	
			-	
L1	Overall Length :		+	
			-	
	# of Flutes :			
DP	Drill Point Angle:		+	
			-	
L3	Step Length:		+	
			-	
D3	Drill Diameter :		+	
			-	
SA1	Step Angle :			
SA2	Step Angle :			

Quantity: \_\_\_\_\_ Due Date: \_\_\_\_\_ Application: \_\_\_\_\_

Additional Information: \_\_\_\_\_

Preferred Distributor

Company

Contact

Street

City, State, ZIP

Telephone

Fax

email

Customer Number

Signature

Date