

SINGLE STEP DRILL FORM

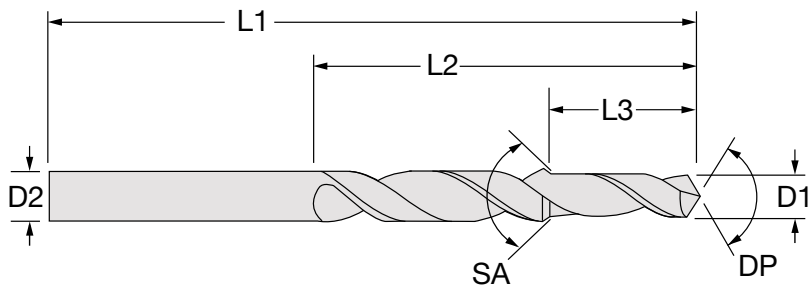
REQUEST FOR QUOTATION



PRECISION CUTTING TOOLS
Member IMC Group

5572 Fresca Drive, La Palma, CA 90623

Please complete the information below and submit your **SINGLE STEP DRILL FORM**. If you have any questions contact one of our sales representatives at (562) 921 - 7898.



Spiral (Please Select)

RHS LHS

Helix Angle: _____

Material

Carbide

Coating (Please Select)

Vulcan® Exxtral Carbon® Varianta Supral® Zirco Sistral TiN

Quantity: _____ Due Date: _____ Application: _____

Additional Information: _____

Tolerances per Customer

D1	Diameter :		+	
			-	
D2	Shank Diameter :		+	
			-	
L2	Length of Flute:		+	
			-	
L1	Overall Length :		+	
			-	
	# of Flutes :			
DP	Drill Point Angle:		+	
			-	
L3	Step Length:		+	
			-	
SA	Step Angle :			

Company

Contact

Street

City, State, ZIP

Telephone

Fax

email

Customer Number

Signature

Date