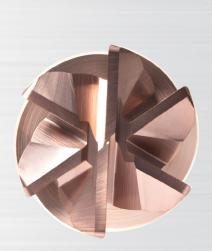




NEXT GENERATION 6 FLUTE ENDMILL

Application: HEM / Dynamic Milling and Conventional Milling

ISO Material Grades: PMKSH





1. 6 Flute Variable Endmill

Center cutting; Available in sharp corner, radius, or ball

2. Next Generation LXN Design

Increased cutter stability and reduced chatter

3. Corner Radius Available

.015 through .125

4. Submicron Carbide Substrate

Metallurgy's latest development with the perfect balance of hardness and toughness

5. Vulcan® Coating

Nanolayered structure provides exceptional wear resistance and lubricity

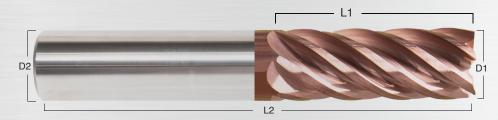








D1 Diameter	D2 Shank	L1 LOC	L3 OAL	Square	.015 RAD	.030 RAD	.060 RAD	.090 RAD	.125 RAD	Ball
1/4	1/4	1/2	2	9584660	9584208	9584293	9584375			9584661
1/4	1/4	3/4	2-1/2	9584662	9584209	9584294	9584376			9584663
1/4	1/4	1	3	9584664	9584210	9584295	9584377			9584665
3/8	3/8	1/2	2	9584666	9584212	9584296	9584378	9584455	9584532	9584667
3/8	3/8	1	2-1/2	9584668	9584213	9584300	9584385	9584459	9584533	9584669
3/8	3/8	1	3	9584676	9584214	9584301	9584386	9584460	9584537	9584677
3/8	3/8	1-1/2	4	9584678	9584215	9584302	9584387	9584461	9584538	9584679
1/2	1/2	5/8	2-1/2	9584680	9584220	9584303	9584388	9584462	9584539	9584681
1/2	1/2	1-1/4	3	9532344	9584221	9505495	9508424	9584463	9584540	9532345
1/2	1/2	1-5/8	4	9584682	9584222	9584307	9584389	9584465	9584541	9584683
1/2	1/2	2	4	9584684	9584223	9584308	9584390	9584466	9584546	9584685
1/2	1/2	2-1/2	5	9584686	9584224	9584309	<u>9584391</u>	9584467	9584547	9584687
1/2	1/2	3-1/8	6	9584688	9584228	<u>9584310</u>	<u>9584398</u>	9584469	<u>9584548</u>	9584689
5/8	5/8	3/4	3	9584690	9584229	9584311	9584399	9584470	9584549	9584691
5/8	5/8	1-5/8	3-1/2	9584692	9584230	<u>9584316</u>	9584400	9584471	9584550	9584693
5/8	5/8	2-1/2	5	<u>9584694</u>	9584231	9584317	<u>9584401</u>	9584472	<u>9584554</u>	9584695
5/8	5/8	3	6	<u>9584696</u>	9584235	<u>9584318</u>	9584402	9584477	<u>9584555</u>	9584697
3/4	3/4	1	3	9584698	9584236	9505497	<u>9584403</u>	9584478	<u>9584556</u>	9584699
3/4	3/4	1-5/8	4	<u>9584700</u>	9584237	<u>9584319</u>	<u>9584404</u>	9584479	9584557	9584701
3/4	3/4	2-1/4	5	9584702	9584238	9584323	<u>9584405</u>	9584480	<u>9584561</u>	9584703
3/4	3/4	3-1/4	6	<u>9584704</u>	9584239	9584324	9584406	9584481	9584562	<u>9584705</u>
3/4	3/4	4-1/8	7	<u>9584706</u>	9584243	<u>9584325</u>	9584407	<u>9584485</u>	<u>9584563</u>	9584707
1	1	1-1/2	4	<u>9584708</u>	9584244	9584326	9584414	9584486	<u>9584564</u>	<u>9584709</u>
1	1	2	4-1/2	9584710	9584245	9584330	<u>9584415</u>	9584487	<u>9584565</u>	<u>9584711</u>
1	1	2-1/4	5	9584712	9584246	9584331	<u>9584416</u>	9584488	9584569	<u>9584713</u>
1	1	3-1/4	6	9584714	9584248	9584332	9584417	9584492	9584570	<u>9584715</u>
1	1	4-1/8	7	<u>9584716</u>	9584250	9584333	9584418	9584493	<u>9584571</u>	9584717











Extended Neck

D1	D2	L1	L2	L3	Square	.015	.030	.060	.090	.125	Ball
Diameter	Shank	LOC	Reach	OAL	•	RAD	RAD	RAD	RAD	RAD	
1/4	1/4	1/2	2-1/8	4	9584604	9584423	9584464	9584504			9584605
3/8	3/8	3/4	2-1/8	4	<u>9584612</u>	9584427	9584468	<u>9584506</u>			<u>9584613</u>
1/2	1/2	7/8	1-3/8	3	9584622	<u>9584432</u>	9584473	<u>9584510</u>	9584542	<u>9584572</u>	9584623
1/2	1/2	7/8	2-1/8	4	<u>9584624</u>	<u>9584433</u>	9584474	<u>9584511</u>	<u>9584543</u>	<u>9584573</u>	<u>9584625</u>
1/2	1/2	7/8	3-1/8	5	<u>9584626</u>	<u>9584434</u>	9584475	<u>9584512</u>	9584544	<u>9584574</u>	9584627
1/2	1/2	7/8	4-1/8	6	<u>9584628</u>	<u>9584435</u>	9584476	9584513	<u>9584545</u>	<u>9584575</u>	9584629
5/8	5/8	1	2	4	<u>9584640</u>	<u>9584441</u>	9584482	<u>9584519</u>	<u>9584551</u>	<u>9584580</u>	9584641
5/8	5/8	1	3	5	9584642	<u>9584442</u>	9584483	9584520	<u>9584552</u>	<u>9584581</u>	9584643
5/8	5/8	1	4	6	9584644	9584443	9584484	9584521	9584553	9584582	9584645
3/4	3/4	1-1/4	2	4	<u>9584654</u>	9584448	9584489	9584526	<u>9584558</u>	<u>9584587</u>	<u>9584655</u>
3/4	3/4	1-1/4	3	5	<u>9584656</u>	9584449	9584490	9584527	<u>9584559</u>	<u>9584588</u>	9584657
3/4	3/4	1-1/4	4	6	9584658	9584450	9584491	9584528	9584560	9584589	9584659
1	1	1-1/2	3	5	<u>9584670</u>	<u>9584456</u>	9584497	<u>9584534</u>	<u>9584566</u>	<u>9584595</u>	9584671
1	1	1-1/2	4	6	9584672	9584457	9584498	9584535	9584567	<u>9584596</u>	<u>9584673</u>
1	1	1-1/2	5	7	9584674	9584458	9584499	9584536	<u>9584568</u>	9584597	<u>9584675</u>

