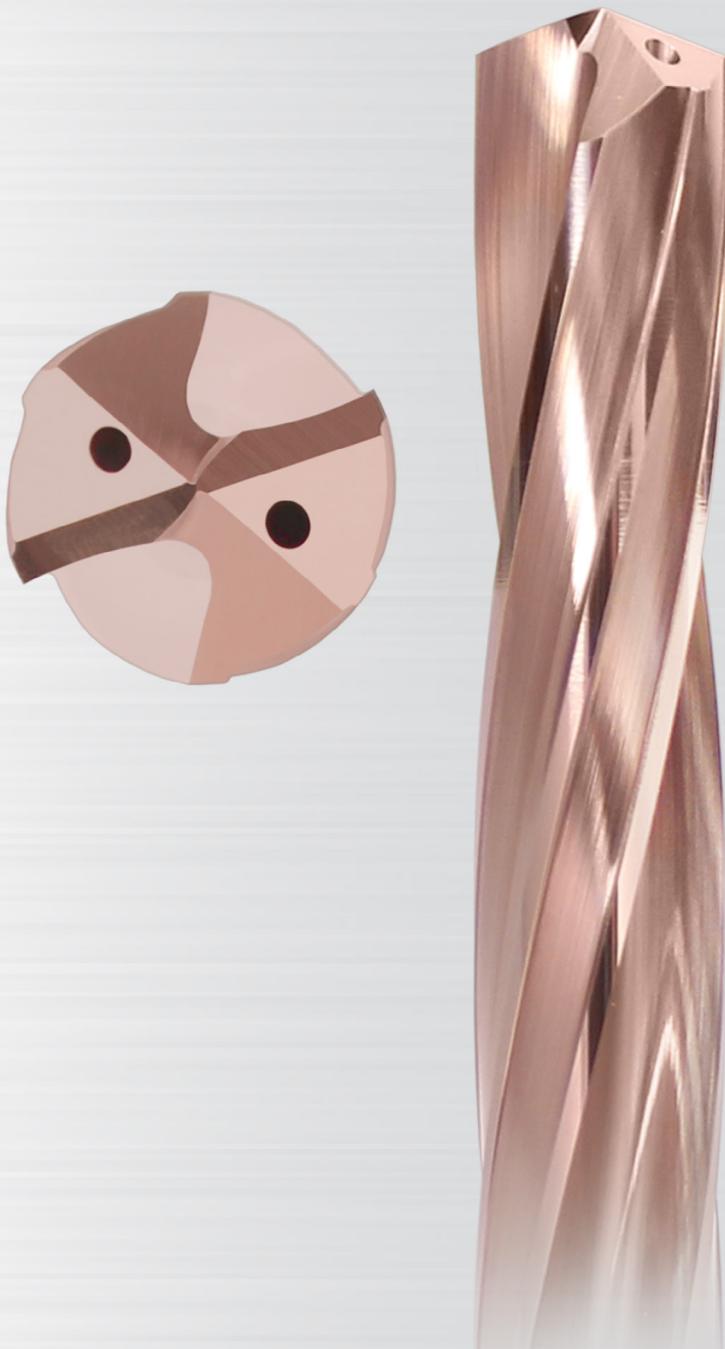


HIGH-PERFORMANCE DRILLS

Application: Improved accuracy and surface finish in Aluminum and Non Ferrous Materials

ISO Material Grades : **N**



1. 135° Drill point design

Engineered to provide advance drilling capability.

2. Helical Design

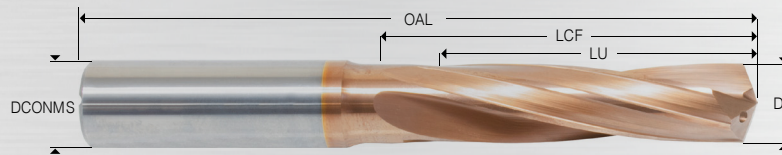
15° Helix with ultra-polished flutes provides a faster chip evacuation.

Triple margin increases drill stability in deep hole drilling and leaves a better hole finish.

3. Zircro Plus Coating

Adhesion resistant coating to reduce material welding. Specific for non-ferrous applications

4. Available in 3xD – 50xD



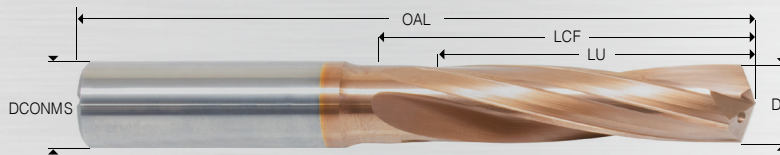
Item Description (Insert 03 or 05 in place of _) *Order Example	**DC Cutting Diameter			DCONMS	3xD				5xD			
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
AXC_03000T6		.1181	3.00	6	16	20	62	9539231	24	28	66	9539396
AXC_03100T6		.1220	3.10	6	15	20	62	9539233	23	28	66	9539397
AXC_03175T6	1/8	.1250	3.18	6	15	20	62	9539234	23	28	66	9539398
AXC_03200T6		.1260	3.20	6	15	20	62	9539235	23	28	66	9539399
AXC_03300T6		.1299	3.30	6	15	20	62	9539237	23	28	66	9539400
AXC_03400T6		.1339	3.40	6	15	20	62	9539238	23	28	66	9539402
AXC_03500T6		.1378	3.50	6	15	20	62	9539239	23	28	66	9539403
AXC_03572T6	9/64	.1406	3.57	6	15	20	62	9539240	23	28	66	9539404
AXC_03600T6		.1417	3.60	6	15	20	62	9539241	23	28	66	9539405
AXC_03700T6		.1457	3.70	6	14	20	62	9539242	22	28	66	9539406
AXC_03800T6		.1496	3.80	6	18	24	66	9539246	30	36	74	9539407
AXC_03900T6		.1535	3.90	6	18	24	66	9539247	30	36	74	9539409
AXC_03970T6	5/32	.1563	3.97	6	18	24	66	9539249	30	36	74	9539410
AXC_04000T6		.1575	4.00	6	18	24	66	9539250	30	36	74	9539411
AXC_04100T6		.1614	4.10	6	18	24	66	9539252	30	36	74	9539413
AXC_04200T6		.1654	4.20	6	18	24	66	9539253	30	36	74	9539414
AXC_04300T6		.1693	4.30	6	18	24	66	9539254	30	36	74	9539415
AXC_04370T6	11/64	.1719	4.37	6	17	24	66	9539255	29	36	74	9539417
AXC_04400T6		.1732	4.40	6	17	24	66	9539257	29	36	74	9539419
AXC_04500T6		.1772	4.50	6	17	24	66	9539258	29	36	74	9539420
AXC_04600T6		.1811	4.60	6	17	24	66	9539259	29	36	74	9539421
AXC_04650T6		.1831	4.65	6	17	24	66	9539260	29	36	74	9539422
AXC_00130T6	#13	.1850	4.70	6	17	24	66	9539225	29	36	74	9539392
AXC_04760T6	3/16	.1875	4.76	6	21	28	66	9539261	37	44	82	9539424
AXC_00120T6	#12	.1890	4.80	6	21	28	66	9539224	37	44	82	9539391
AXC_04900T6		.1929	4.90	6	21	28	66	9539263	37	44	82	9539427
AXC_05000T6		.1969	5.00	6	20	28	66	9539264	36	44	82	9539428
AXC_05100T6		.2008	5.10	6	20	28	66	9539265	36	44	82	9539430
AXC_05160T6	13/64	.2031	5.16	6	20	28	66	9539266	36	44	82	9539431
AXC_00060T6	#6	.2040	5.18	6	20	28	66	9539221	36	44	82	9539388
AXC_05200T6		.2047	5.20	6	20	28	66	9539267	36	44	82	9539432
AXC_05300T6		.2087	5.30	6	20	28	66	9539268	36	44	82	9539433
AXC_05400T6		.2126	5.40	6	20	28	66	9539269	36	44	82	9539434
AXC_05500T6		.2165	5.50	6	20	28	66	9539270	36	44	82	9539435
AXC_05550T6		.2185	5.55	6	20	28	66	9539271	36	44	82	9539436
AXC_05560T6	7/32	.2187	5.55	6	20	28	66	9539272	36	44	82	9539437
AXC_05600T6		.2205	5.60	6	20	28	66	9539274	36	44	82	9539438
AXC_05700T6		.2244	5.70	6	19	28	66	9539275	35	44	82	9539439
AXC_05800T6		.2283	5.80	6	19	28	66	9539276	35	44	82	9539440
AXC_05900T6		.2323	5.90	6	19	28	66	9539277	35	44	82	9539441
AXC_05950T6	15/64	.2344	5.95	6	19	28	66	9539278	35	44	82	9539442
AXC_06000T6		.2362	6.00	6	19	28	66	9539279	35	44	82	9539444
AXC_06100T6		.2402	6.10	8	25	34	79	9539280	44	53	91	9539446

***Order Example**

AXC_03000T6 > 3xD >>> AXC0303000T6

AXC_03100T6 > 5xD >>> AXC0503100T6

"Other Dimensions Are Available Upon Request"



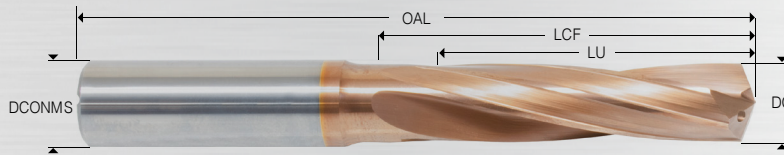
Item Description (Insert 03 or 05 in place of _)	**DC Cutting Diameter			DCONMS	3xD Dimensions (mm)				5xD Dimensions (mm)			
*Order Example	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
AXC__06200T6		.2441	6.20	8	25	34	79	9539281	44	53	91	9539447
AXC__06300T6		.2480	6.30	8	25	34	79	9539282	44	53	91	9539448
AXC__06350T6	1/4	.2500	6.35	8	24	34	79	9539283	43	53	91	9539449
AXC__06400T6		.2520	6.40	8	24	34	79	9539284	43	53	91	9539455
AXC__06500T6		.2559	6.50	8	24	34	79	9539285	43	53	91	9539457
AXC__06600T6		.2598	6.60	8	24	34	79	9539286	43	53	91	9539458
AXC__06700T6		.2638	6.70	8	24	34	79	9539287	43	53	91	9539459
AXC__06750T6	17/64	.2656	6.75	8	24	34	79	9539288	43	53	91	9539460
AXC__06800T6		.2677	6.80	8	24	34	79	9539289	43	53	91	9539461
AXC__06900T6		.2717	6.90	8	31	41	79	9539290	43	53	91	9539463
AXC__07000T6		.2756	7.00	8	31	41	79	9539291	42	53	91	9539464
AXC__07100T6		.2795	7.10	8	30	41	79	9539292	42	53	91	9539465
AXC__07140T6	9/32	.2813	7.15	8	30	41	79	9539293	42	53	91	9539466
AXC__07200T6		.2835	7.20	8	30	41	79	9539295	42	53	91	9539467
AXC__07300T6		.2874	7.30	8	30	41	79	9539297	42	53	91	9539469
AXC__07400T6		.2913	7.40	8	30	41	79	9539300	42	53	91	9539470
AXC__07500T6		.2953	7.50	8	30	41	79	9539301	42	53	91	9539471
AXC__07540T6	19/64	.2969	7.54	8	30	41	79	9539302	42	53	91	9539472
AXC__07700T6		.3031	7.70	8	29	41	79	9539303	41	53	91	9539473
AXC__07800T6		.3071	7.80	8	29	41	79	9539304	41	53	91	9539474
AXC__07900T6		.3110	7.90	8	29	41	79	9539305	41	53	91	9539475
AXC__07940T6	5/16	.3125	7.94	8	29	41	79	9539306	41	53	91	9539476
AXC__08000T6		.3150	8.00	8	29	41	79	9539307	41	53	91	9539477
AXC__08100T6		.3189	8.10	10	35	47	89	9539308	49	61	103	9539481
AXC__08200T6		.3228	8.20	10	35	47	89	9539309	49	61	103	9539482
AXC__08300T6		.3268	8.30	10	35	47	89	9539310	49	61	103	9539483
AXC__08330T6	21/64	.3281	8.33	10	35	47	89	9539311	49	61	103	9539484
AXC__08400T6		.3307	8.40	10	34	47	89	9539312	48	61	103	9539485
AXC__08500T6		.3346	8.50	10	34	47	89	9539313	48	61	103	9539486
AXC__08600T6		.3386	8.60	10	34	47	89	9539314	48	61	103	9539488
AXC__08700T6		.3425	8.70	10	34	47	89	9539315	48	61	103	9539489
AXC__08730T6	11/32	.3437	8.73	10	34	47	89	9539316	48	61	103	9539490
AXC__08800T6		.3465	8.80	10	34	47	89	9539317	48	61	103	9539492
AXC__09000T6		.3543	9.00	10	34	47	89	9539318	48	61	103	9539495
AXC__09130T6	23/64	.3594	9.13	10	33	47	89	9539319	47	61	103	9539497
AXC__09200T6		.3622	9.20	10	33	47	89	9539320	47	61	103	9539498
AXC__09300T6		.3661	9.30	10	33	47	89	9539322	47	61	103	9539500
AXC__09500T6		.3740	9.50	10	33	47	89	9539324	47	61	103	9539502
AXC__09520T6	3/8	.3750	9.53	10	33	47	89	9539325	47	61	103	9539503
AXC__09600T6		.3780	9.60	10	33	47	89	9539328	47	61	103	9539504
AXC__09800T6		.3858	9.80	10	32	47	89	9539329	46	61	103	9539505
AXC__09900T6		.3898	9.90	10	32	47	89	9539331	46	61	103	9539506
AXC__09920T6	25/64	.3906	9.92	10	32	47	89	9539332	46	61	103	9539507
AXC__10000T6		.3937	10.00	10	32	47	89	9539333	46	61	103	9539510
AXC__10100T6		.3976	10.10	12	40	55	102	9539334	56	71	118	9539513
AXC__10200T6		.4016	10.20	12	40	55	102	9539335	56	71	118	9539514
AXC__10300T6		.4055	10.30	12	40	55	102	9539336	56	71	118	9539515
AXC__10320T6	13/32	.4063	10.32	12	40	55	102	9539337	56	71	118	9539516
AXC__10400T6		.4094	10.40	12	39	55	102	9539338	55	71	118	9539517
AXC__10500T6		.4134	10.50	12	39	55	102	9539339	55	71	118	9539518
AXC__10720T6	27/64	.4219	10.72	12	39	55	102	9539340	55	71	118	9539519
AXC__10800T6		.4252	10.80	12	39	55	102	9539341	55	71	118	9539521
AXC__11000T6		.4331	11.00	12	38	55	102	9539342	55	71	118	9539522
AXC__11100T6		.4370	11.10	12	38	55	102	9539344	54	71	118	9539523

***Order Example**

AXC__03000T6 > 3xD >>> AXC0303000T6

AXC__03100T6 > 5xD >>> AXC0503100T6

"Other Dimensions Are Available Upon Request"



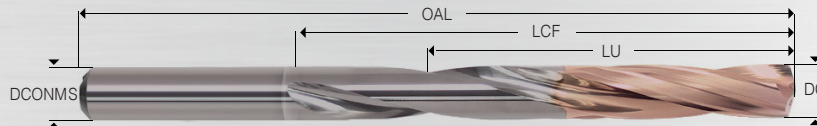
Item Description (Insert 03 or 05 in place of _ _) *Order Example	**DC Cutting Diameter			DCONMS	3xD Dimensions (mm)				5xD Dimensions (mm)			
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
AXC_ _11113T6	7/16	.4375	11.11	12	38	55	102	9539345	54	71	118	9539524
AXC_ _11200T6		.4409	11.20	12	38	55	102	9539346	54	71	118	9539525
AXC_ _11500T6		.4528	11.50	12	38	55	102	9539348	54	71	118	9539528
AXC_ _11510T6	29/64	.4531	11.51	12	38	55	102	9539349	54	71	118	9539529
AXC_ _11700T6		.4606	11.70	12	37	55	102	9539350	53	71	118	9539530
AXC_ _11800T6		.4646	11.80	12	37	55	102	9539351	53	71	118	9539531
AXC_ _11910T6	15/32	.4687	11.90	12	37	55	102	9539352	53	71	118	9539532
AXC_ _12000T6		.4724	12.00	12	37	55	102	9539353	53	71	118	9539534
AXC_ _12100T6		.4764	12.10	14	42	60	107	9539355	59	77	124	9539535
AXC_ _12200T6		.4803	12.20	14	42	60	107	9539356	59	77	124	9539536
AXC_ _12300T6		.4843	12.30	14	42	60	107	9539357	59	77	124	9539537
AXC_ _12303T6	31/64	.4844	12.30	14	42	60	107	9539358	59	77	124	9539538
AXC_ _12500T6		.4921	12.50	14	41	60	107	9539359	58	77	124	9539539
AXC_ _12600T6		.4961	12.60	14	41	60	107	9539360	58	77	124	9539540
AXC_ _12700T6	1/2	.5000	12.70	14	41	60	107	9539361	58	77	124	9539541
AXC_ _13000T6		.5118	13.00	14	41	60	107	9539362	58	77	124	9539545
AXC_ _13300T6		.5236	13.30	14	40	60	107	9539365	57	77	124	9539548
AXC_ _13490T6	17/32	.5313	13.50	14	40	60	107	9539366	57	77	124	9539549
AXC_ _13500T6		.5315	13.50	14	40	60	107	9539367	57	77	124	9539550
AXC_ _14000T6		.5512	14.00	14	39	60	107	9539368	56	77	124	9539552
AXC_ _14290T6	9/16	.5625	14.29	16	44	65	115	9539369	62	83	133	9539555
AXC_ _14500T6		.5709	14.50	16	43	65	115	9539370	61	83	133	9539556
AXC_ _15000T6		.5906	15.00	16	42	65	115	9539371	60	83	133	9539557
AXC_ _15500T6		.6102	15.50	16	42	65	115	9539373	60	83	133	9539559
AXC_ _15870T6	5/8	.6250	15.88	16	41	65	115	9539374	59	83	133	9539560
AXC_ _16000T6		.6299	16.00	16	41	65	115	9539375	59	83	133	9539561
AXC_ _16500T6		.6496	16.50	18	48	73	123	9539376	68	93	143	9539562
AXC_ _17000T6		.6693	17.00	18	48	73	123	9539377	68	93	143	9539563
AXC_ _17500T6		.6890	17.50	18	47	73	123	9539378	67	93	143	9539569
AXC_ _18000T6		.7087	18.00	18	46	73	123	9539379	66	93	143	9539570
AXC_ _18500T6		.7283	18.50	20	51	79	131	9539380	73	101	153	9539571
AXC_ _19050T6	3/4	.7500	19.05	20	50	79	131	9539381	72	101	153	9539572
AXC_ _19500T6		.7677	19.50	20	50	79	131	9539382	72	101	153	9539573
AXC_ _20000T6		.7874	20.00	20	49	79	131	9539383	71	101	153	9539574

***Order Example**

AXC_ _11113T6 > 3xD >>> AXC0311113T6

AXC_ _11200T6 > 5xD >>> AXC0511200T6

"Other Dimensions Are Available Upon Request"



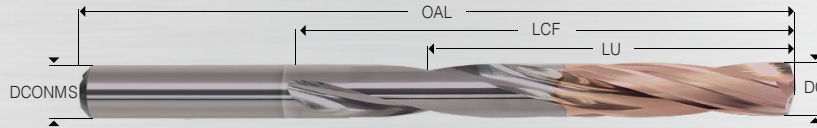
Item Description (Insert 08 or 12 in place of _)	**DC Cutting Diameter			DCONMS	8xD Dimensions (mm)				12xD Dimensions (mm)				
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	
AXC_03000T6	1/8	0.1181	3.00	6	30	34	72	9539593	49	54	92	9539764	
AXC_03100T6		0.1220	3.10	6	29	34	72	9539594	49	54	92	9539765	
AXC_03175T6		0.1250	3.18	6	29	34	72	9539596	49	54	92	9539766	
AXC_03200T6		0.1260	3.20	6	29	34	72	9539597	49	54	92	9539767	
AXC_03300T6		0.1299	3.30	6	29	34	72	9539598	49	54	92	9539768	
AXC_03400T6		0.1339	3.40	6	29	34	72	9539599	49	54	92	9539769	
AXC_03500T6	9/64	0.1378	3.50	6	29	34	72	9539600	49	54	92	9539770	
AXC_03572T6		0.1406	3.57	6	29	34	72	9539601	49	54	92	9539771	
AXC_03600T6		0.1417	3.60	6	29	34	72	9539602	49	54	92	9539772	
AXC_03700T6		0.1457	3.70	6	28	34	72	9539603	48	54	92	9539773	
AXC_03800T6		0.1496	3.80	6	37	43	81	9539604	58	64	102	9539774	
AXC_03900T6		0.1535	3.90	6	37	43	81	9539605	58	64	102	9539776	
AXC_03970T6	5/32	0.1563	3.97	6	37	43	81	9539606	58	64	102	9539778	
AXC_04000T6		0.1575	4.00	6	37	43	81	9539607	58	64	102	9539779	
AXC_04100T6		0.1614	4.10	6	37	43	81	9539608	58	64	102	9539780	
AXC_04200T6		0.1654	4.20	6	37	43	81	9539609	58	64	102	9539781	
AXC_04300T6		0.1693	4.30	6	37	43	81	9539610	58	64	102	9539782	
AXC_04370T6		0.1719	4.37	6	36	43	81	9539611	57	64	102	9539783	
AXC_04400T6	11/64	0.1732	4.40	6	36	43	81	9539613	57	64	102	9539785	
AXC_04500T6		0.1772	4.50	6	36	43	81	9539615	57	64	102	9539786	
AXC_04600T6		0.1811	4.60	6	36	43	81	9539616	57	64	102	9539787	
AXC_04650T6		0.1831	4.65	6	36	43	81	9539617	57	64	102	9539788	
AXC_00130T6		0.1850	4.70	6	36	43	81	9539591	57	64	102	9539763	
AXC_04760T6		0.1875	4.76	6	50	57	95	9539618	71	78	116	9539789	
AXC_00120T6	#12	0.1890	4.80	6	50	57	95	9539590	71	78	116	9539762	
AXC_04900T6	13/64	0.1929	4.90	6	50	57	95	9539622	71	78	116	9539791	
AXC_05000T6		0.1969	5.00	6	49	57	95	9539624	70	78	116	9539792	
AXC_05100T6		0.2008	5.10	6	49	57	95	9539625	70	78	116	9539796	
AXC_05160T6		0.2031	5.16	6	49	57	95	9539626	70	78	116	9539798	
AXC_00060T6		#6	0.2040	5.18	6	49	57	95	9539589	70	78	116	9539761
AXC_05200T6		0.2047	5.20	6	49	57	95	9539627	70	78	116	9539799	
AXC_05300T6	7/32	0.2087	5.30	6	49	57	95	9539628	70	78	116	9539800	
AXC_05400T6		0.2126	5.40	6	49	57	95	9539629	70	78	116	9539801	
AXC_05500T6		0.2165	5.50	6	49	57	95	9539630	70	78	116	9539802	
AXC_05550T6		0.2185	5.55	6	49	57	95	9539631	70	78	116	9539803	
AXC_05560T6		0.2187	5.55	6	49	57	95	9539632	70	78	116	9539804	
AXC_05600T6		0.2205	5.60	6	49	57	95	9539633	70	78	116	9539805	
AXC_05700T6	15/64	0.2244	5.70	6	48	57	95	9539635	69	78	116	9539806	
AXC_05800T6		0.2283	5.80	6	48	57	95	9539636	69	78	116	9539808	
AXC_05900T6		0.2323	5.90	6	48	57	95	9539637	69	78	116	9539809	
AXC_05950T6		0.2344	5.95	6	48	57	95	9539638	69	78	116	9539810	
AXC_06000T6		0.2362	6.00	6	48	57	95	9539639	69	78	116	9539811	
AXC_06100T6		0.2402	6.10	8	67	76	114	9539640	99	108	146	9539812	
AXC_06200T6	1/4	0.2441	6.20	8	67	76	114	9539641	99	108	146	9539813	
AXC_06300T6		0.2480	6.30	8	67	76	114	9539642	99	108	146	9539814	
AXC_06350T6		0.2500	6.35	8	66	76	114	9539643	98	108	146	9539815	
AXC_06400T6		0.2520	6.40	8	66	76	114	9539645	98	108	146	9539816	
AXC_06500T6		0.2559	6.50	8	66	76	114	9539646	98	108	146	9539817	
AXC_06600T6		0.2598	6.60	8	66	76	114	9539647	98	108	146	9539819	
AXC_06700T6	17/64	0.2638	6.70	8	66	76	114	9539649	98	108	146	9539820	
AXC_06750T6		0.2656	6.75	8	66	76	114	9539650	98	108	146	9539821	
AXC_06800T6		0.2677	6.80	8	66	76	114	9539651	98	108	146	9539822	
AXC_06900T6		0.2717	6.90	8	66	76	114	9539652	98	108	146	9539823	
AXC_07000T6		0.2756	7.00	8	65	76	114	9539653	98	108	146	9539824	
AXC_07100T6		0.2795	7.10	8	65	76	114	9539654	97	108	146	9539826	
AXC_07140T6	9/32	0.2813	7.15	8	65	76	114	9539655	97	108	146	9539827	
AXC_07200T6		0.2835	7.20	8	65	76	114	9539656	97	108	146	9539828	
AXC_07300T6		0.2874	7.30	8	65	76	114	9539657	97	108	146	9539830	
AXC_07400T6		0.2913	7.40	8	65	76	114	9539658	97	108	146	9539831	
AXC_07500T6		0.2953	7.50	8	65	76	114	9539659	97	108	146	9539832	
AXC_07540T6		0.2969	7.54	8	65	76	114	9539660	97	108	146	9539833	
AXC_07700T6	19/64	0.3031	7.70	8	64	76	114	9539661	96	108	146	9539834	
AXC_07800T6		0.3071	7.80	8	64	76	114	9539662	96	108	146	9539835	
AXC_07900T6		0.3110	7.90	8	64	76	114	9539663	96	108	146	9539836	
AXC_07940T6		0.3125	7.94	8	64	76	114	9539664	96	108	146	9539837	
AXC_08000T6		0.3150	8.00	8	64	76	114	9539666	96	108	146	9539838	

***Order Example**

AXC_03000T6 > 08xD >>> AXC0803000T6

AXC_03100T6 > 12xD >>> AXC1203100T6

"Other Dimensions Are Available Upon Request"



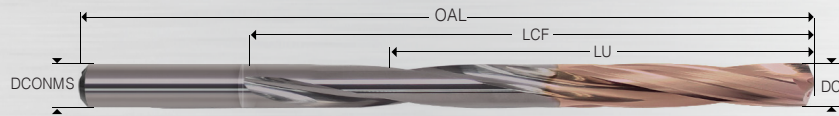
Item Description (Insert 08 or 12 in place of _ _) *Order Example	**DC Cutting Diameter			DCONMS	8xD Dimensions (mm)				Item Number	12xD Dimensions (mm)				Item Number
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	LU Usable Length		LCF Length Chip Flute	OAL Overall Length			
AXC_08100T6		0.3189	8.10	10	83	95	142	9539668	108	120	162	9539840		
AXC_08200T6		0.3228	8.20	10	83	95	142	9539669	108	120	162	9539841		
AXC_08300T6		0.3268	8.30	10	83	95	142	9539670	108	120	162	9539842		
AXC_08330T6	21/64	0.3281	8.33	10	82	95	142	9539671	108	120	162	9539843		
AXC_08400T6		0.3307	8.40	10	82	95	142	9539672	107	120	162	9539844		
AXC_08500T6		0.3346	8.50	10	82	95	142	9539673	107	120	162	9539845		
AXC_08600T6		0.3386	8.60	10	82	95	142	9539675	107	120	162	9539846		
AXC_08700T6		0.3425	8.70	10	82	95	142	9539676	107	120	162	9539847		
AXC_08730T6	11/32	0.3437	8.73	10	82	95	142	9539677	107	120	162	9539848		
AXC_08800T6		0.3465	8.80	10	82	95	142	9539678	107	120	162	9539849		
AXC_09000T6		0.3543	9.00	10	82	95	142	9539680	107	120	162	9539850		
AXC_09130T6	23/64	0.3594	9.13	10	81	95	142	9539682	106	120	162	9539851		
AXC_09200T6		0.3622	9.20	10	81	95	142	9539683	106	120	162	9539852		
AXC_09300T6		0.3661	9.30	10	81	95	142	9539684	106	120	162	9539853		
AXC_09500T6		0.3740	9.50	10	81	95	142	9539687	106	120	162	9539854		
AXC_09520T6	3/8	0.3750	9.53	10	81	95	142	9539688	106	120	162	9539855		
AXC_09600T6		0.3780	9.60	10	81	95	142	9539689	106	120	162	9539856		
AXC_09800T6		0.3858	9.80	10	80	95	142	9539691	105	120	162	9539857		
AXC_09900T6		0.3898	9.90	10	80	95	142	9539692	105	120	162	9539859		
AXC_09920T6	25/64	0.3906	9.92	10	80	95	142	9539693	105	120	162	9539860		
AXC_10000T6		0.3937	10.00	10	80	95	142	9539694	105	120	162	9539861		
AXC_10100T6		0.3976	10.10	12	99	114	162	9539695	141	156	204	9539862		
AXC_10200T6		0.4016	10.20	12	99	114	162	9539696	141	156	204	9539863		
AXC_10300T6		0.4055	10.30	12	99	114	162	9539697	141	156	204	9539864		
AXC_10320T6	13/32	0.4063	10.32	12	99	114	162	9539698	141	156	204	9539865		
AXC_10400T6		0.4094	10.40	12	98	114	162	9539699	140	156	204	9539866		
AXC_10500T6		0.4134	10.50	12	98	114	162	9539700	140	156	204	9539868		
AXC_10720T6	27/64	0.4219	10.72	12	98	114	162	9539701	140	156	204	9539869		
AXC_10800T6		0.4252	10.80	12	98	114	162	9539702	140	156	204	9539870		
AXC_11000T6		0.4331	11.00	12	98	114	162	9539703	139	156	204	9539871		
AXC_11100T6		0.4370	11.10	12	97	114	162	9539704	139	156	204	9539872		
AXC_11113T6	7/16	0.4375	11.11	12	97	114	162	9539705	139	156	204	9539873		
AXC_11200T6		0.4409	11.20	12	97	114	162	9539707	139	156	204	9539874		
AXC_11500T6		0.4528	11.50	12	97	114	162	9539708	139	156	204	9539875		
AXC_11510T6	29/64	0.4531	11.51	12	97	114	162	9539709	139	156	204	9539876		
AXC_11700T6		0.4606	11.70	12	96	114	162	9539710	138	156	204	9539877		
AXC_11800T6		0.4646	11.80	12	96	114	162	9539711	138	156	204	9539878		
AXC_11910T6	15/32	0.4687	11.90	12	96	114	162	9539712	138	156	204	9539879		
AXC_12000T6		0.4724	12.00	12	96	114	162	9539714	138	156	204	9539880		
AXC_12100T6		0.4764	12.10	14	113	131	178	9539715	164	182	230	9539882		
AXC_12200T6		0.4803	12.20	14	113	131	178	9539716	164	182	230	9539883		
AXC_12300T6		0.4843	12.30	14	113	131	178	9539717	164	182	230	9539884		
AXC_12303T6	31/64	0.4844	12.30	14	113	131	178	9539718	164	182	230	9539885		
AXC_12500T6		0.4921	12.50	14	112	131	178	9539719	163	182	230	9539886		
AXC_12600T6		0.4961	12.60	14	112	131	178	9539720	163	182	230	9539887		
AXC_12700T6	1/2	0.5000	12.70	14	112	131	178	9539722	163	182	230	9539888		
AXC_13000T6		0.5118	13.00	14	112	131	178	9539724	163	182	230	9539889		
AXC_13300T6		0.5236	13.30	14	111	131	178	9539728	162	182	230	9539891		
AXC_13490T6	17/32	0.5313	13.50	14	111	131	178	9539729	162	182	230	9539892		
AXC_13500T6		0.5315	13.50	14	111	131	178	9539730	162	182	230	9539893		
AXC_14000T6		0.5512	14.00	14	110	131	178	9539732	161	182	230	9539895		
AXC_14290T6	9/16	0.5625	14.29	16	131	152	203	9539734	187	208	260	9539897		
AXC_14500T6		0.5709	14.50	16	130	152	203	9539735	186	208	260	9539898		
AXC_15000T6		0.5906	15.00	16	129	152	203	9539737	185	208	260	9539900		
AXC_15500T6		0.6102	15.50	16	129	152	203	9539738	185	208	260	9539901		
AXC_15870T6	5/8	0.6250	15.88	16	128	152	203	9539739	184	208	260	9539902		
AXC_16000T6		0.6299	16.00	16	128	152	203	9539740	184	208	260	9539903		
AXC_16500T6		0.6496	16.50	18	146	171	222	9539743	209	234	285	9539904		
AXC_17000T6		0.6693	17.00	18	146	171	222	9539744	209	234	285	9539910		
AXC_17500T6		0.6890	17.50	18	145	171	222	9539745	208	234	285	9539912		
AXC_18000T6		0.7087	18.00	18	144	171	222	9539746	207	234	285	9539913		
AXC_18500T6		0.7283	18.50	20	162	190	243	9539750	230	258	310	9539914		
AXC_19050T6	3/4	0.7500	19.05	20	161	190	243	9539752	229	258	310	9539916		
AXC_19500T6		0.7677	19.50	20	161	190	243	9539753	229	258	310	9539919		
AXC_20000T6		0.7874	20.00	20	160	190	243	9539754	228	258	310	9539920		

***Order Example**

AXC_08100T6 > 8xD >>> AXC0808100T6

AXC_08200T6 > 12xD >>> AXC1208200T6

"Other Dimensions Are Available Upon Request"



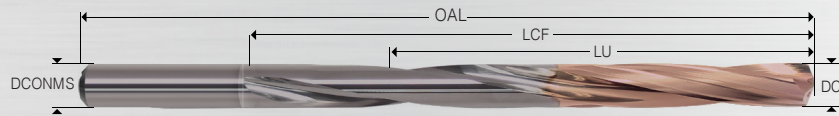
Item Description (Insert 16 or 20 in place of _.) *Order Example	**DC Cutting Diameter			DCONMS	16xD Dimensions (mm)				20xD Dimensions (mm)			
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
AXC_03000T6		.1181	3.00	6	56	60	100	9539929	76	80	120	9540082
AXC_03175T6	1/8	.1250	3.18	6	55	60	100	9539931	75	80	120	9540088
AXC_03200T6		.1260	3.20	6	55	60	100	9539932	75	80	120	9540090
AXC_03300T6		.1299	3.30	6	55	60	100	9539933	75	80	120	9540091
AXC_03500T6		.1378	3.50	6	55	60	100	9539935	75	80	120	9540093
AXC_03572T6	9/64	.1406	3.57	6	70	75	115	9539936	85	90	130	9540094
AXC_03800T6		.1496	3.80	6	69	75	115	9539939	84	90	130	9540098
AXC_03970T6	5/32	.1563	3.97	6	69	75	115	9539942	84	90	130	9540101
AXC_04000T6		.1575	4.00	6	69	75	115	9539943	84	90	130	9540104
AXC_04200T6		.1654	4.20	6	69	75	115	9539945	104	110	160	9540106
AXC_04370T6	11/64	.1719	4.37	6	83	90	130	9539948	103	110	160	9540108
AXC_04500T6		.1772	4.50	6	83	90	130	9539951	103	110	160	9540111
AXC_00130T6	#13	.1850	4.70	6	83	90	130	9539928	113	120	160	9540081
AXC_04760T6	3/16	.1875	4.76	6	83	90	130	9539954	113	120	160	9540114
AXC_00120T6	#12	.1890	4.80	6	83	90	130	9539927	113	120	160	9540080
AXC_05000T6		.1969	5.00	6	82	90	130	9539957	112	120	160	9540117
AXC_05160T6	13/64	.2031	5.16	6	100	108	150	9539959	132	140	185	9540119
AXC_00060T6	#6	.2040	5.18	6	100	108	150	9585956	132	140	185	9540079
AXC_05500T6		.2165	5.50	6	100	108	150	9539964	132	140	185	9540123
AXC_05560T6	7/32	.2187	5.55	6	100	108	150	9539966	132	140	185	9540125
AXC_05800T6		.2283	5.80	6	99	108	150	9539969	131	140	185	9540128
AXC_05950T6	15/64	.2344	5.95	6	99	108	150	9539971	131	140	185	9540130
AXC_06000T6		.2362	6.00	6	99	108	150	9539973	131	140	185	9540132
AXC_06350T6	1/4	.2500	6.35	8	115	125	165	9539977	150	160	210	9540139
AXC_06500T6		.2559	6.50	8	115	125	165	9539979	150	160	210	9540142
AXC_06750T6	17/64	.2656	6.75	8	115	125	165	9539983	150	160	210	9540146
AXC_06800T6		.2677	6.80	8	115	125	165	9539984	150	160	210	9540149
AXC_07000T6		.2756	7.00	8	115	125	165	9539986	149	160	210	9540153
AXC_07140T6	9/32	.2813	7.15	8	129	140	180	9539988	169	180	230	9540155
AXC_07500T6		.2953	7.50	8	129	140	180	9539992	169	180	230	9540159
AXC_07540T6	19/64	.2969	7.54	8	129	140	180	9539993	169	180	230	9540160
AXC_07800T6		.3071	7.80	8	128	140	180	9539995	168	180	230	9540162
AXC_07940T6	5/16	.3125	7.94	8	128	140	180	9539997	168	180	230	9540164
AXC_08000T6		.3150	8.00	8	128	140	180	9539998	168	180	230	9540165
AXC_08330T6	21/64	.3281	8.33	10	148	160	205	9540002	183	195	260	9540169
AXC_08500T6		.3346	8.50	10	147	160	205	9540004	182	195	260	9540171
AXC_08730T6	11/32	.3437	8.73	10	147	160	205	9540007	217	230	290	9540175
AXC_08800T6		.3465	8.80	10	147	160	205	9540009	217	230	290	9540177
AXC_09000T6		.3543	9.00	10	147	160	205	9540010	217	230	290	9540178
AXC_09130T6	23/64	.3594	9.13	10	166	180	225	9540013	216	230	290	9540179
AXC_09520T6	3/8	.3750	9.53	10	166	180	225	9540018	216	230	290	9540183
AXC_09800T6		.3858	9.80	10	165	180	225	9540021	215	230	290	9540188
AXC_09920T6	25/64	.3906	9.92	10	165	180	225	9540023	215	230	290	9540190
AXC_10000T6		.3937	10.00	10	165	180	225	9540024	215	230	290	9540191

***Order Example**

AXC_03000T6 > 16xD >>> AXC1603000T6

AXC_03175T6 > 20xD >>> AXC2008200T6

"Other Dimensions Are Available Upon Request"



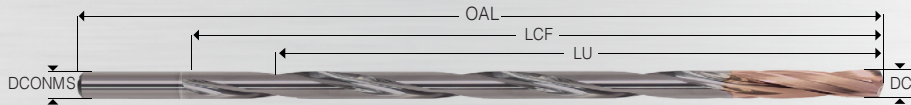
Item Description (Insert 16 or 20 in place of _) *Order Example	**DC Cutting Diameter			DCONMS	16xD				20xD			
	Fraction	Decimal	mm		Dimensions (mm)				Dimensions (mm)			
					LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
AXC_ _10200T6		.4016	10.20	12	175	190	240	9540026	253	268	315	9540193
AXC_ _10320T6	13/32	.4063	10.32	12	175	190	240	9540029	253	268	315	9540195
AXC_ _10720T6	27/64	.4219	10.72	12	174	190	240	9540033	252	268	315	9540199
AXC_ _10800T6		.4252	10.80	12	174	190	240	9540034	252	268	315	9540200
AXC_ _11000T6		.4331	11.00	12	173	190	240	9540035	252	268	315	9540201
AXC_ _11113T6	7/16	.4375	11.11	12	198	215	265	9540037	251	268	315	9540203
AXC_ _11500T6		.4528	11.50	12	198	215	265	9540039	251	268	315	9540206
AXC_ _11510T6	29/64	.4531	11.51	12	198	215	265	9540040	251	268	315	9540207
AXC_ _11910T6	15/32	.4687	11.90	12	197	215	265	9540043	250	268	315	9540211
AXC_ _12000T6		.4724	12.00	12	197	215	265	9540044	250	268	315	9540213
AXC_ _12300T6		.4843	12.30	14	212	230	280	9540047	262	280	325	9540216
AXC_ _12303T6	31/64	.4844	12.30	14	212	230	280	9540048	262	280	325	9540217
AXC_ _12700T6	1/2	.5000	12.70	14	211	230	280	9540051	261	280	325	9540220
AXC_ _13000T6		.5118	13.00	14	210	230	280	9540053	260	280	325	9540223
AXC_ _13300T6		.5236	13.30	14	225	245	295	9540056	285	305	325	9540224
AXC_ _13490T6	17/32	.5313	13.50	14	225	245	295	9540057	285	305	325	9540225
AXC_ _13500T6		.5315	13.50	14	225	245	295	9540058	285	305	325	9540226
AXC_ _14000T6		.5512	14.00	14	224	245	295	9540059	284	305	325	9540227
AXC_ _14290T6	9/16	.5625	14.29	16	234	255	305	9540060				
AXC_ _14500T6		.5709	14.50	16	233	255	305	9540062				
AXC_ _15000T6		.5906	15.00	16	232	255	305	9540065				
AXC_ _15500T6		.6102	15.50	16	252	275	325	9540066				
AXC_ _15870T6	5/8	.6250	15.88	16	251	275	325	9540067				
AXC_ _16000T6		.6299	16.00	16	251	275	325	9540068				
AXC_ _18500T6		.7283	18.50	20	302	330	380	9540074				
AXC_ _19050T6	3/4	.7500	19.05	20	301	330	380	9540075				

***Order Example**

AXC_ _10200T6 > 16xD >>> AXC1610200T6

AXC_ _03175T6 > 20xD >>> AXC2008200T6

"Other Dimensions Are Available Upon Request"



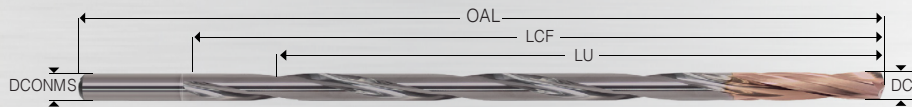
Item Description (Insert 25 or 30 in place of _)	**DC Cutting Diameter			DCONMS	25xD				30xD			
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
AXC_03000T6		.1181	3.00	6	93	98	135	9540237	101	105	150	9540365
AXC_03175T6	1/8	.1250	3.18	6	93	98	135	9540239	100	105	150	9540368
AXC_03200T6		.1260	3.20	6	93	98	135	9540240	100	105	150	9540369
AXC_03300T6		.1299	3.30	6	93	98	135	9540242	130	135	185	9540371
AXC_03500T6		.1378	3.50	6	93	98	135	9540244	130	135	185	9540373
AXC_03572T6	9/64	.1406	3.57	6	115	120	160	9540245	130	135	185	9540374
AXC_03800T6		.1496	3.80	6	114	120	160	9540248	129	135	185	9540377
AXC_03970T6	5/32	.1563	3.97	6	114	120	160	9540250	129	135	185	9540380
AXC_04000T6		.1575	4.00	6	114	120	160	9540251	129	135	185	9540381
AXC_04200T6		.1654	4.20	6	114	120	160	9540253	129	135	185	9540383
AXC_04370T6	11/64	.1719	4.37	6	128	135	180	9540255	158	165	215	9540386
AXC_04500T6		.1772	4.50	6	128	135	180	9540259	158	165	215	9540388
AXC_00130T6	#13	.1850	4.70	6	128	135	180	9540236	158	165	215	9540363
AXC_04760T6	3/16	.1875	4.76	6	128	135	180	9540263	158	165	215	9540391
AXC_00120T6	#12	.1890	4.80	6	128	135	180	9540235	158	165	215	9540362
AXC_05000T6		.1969	5.00	6	127	135	180	9540267	158	165	215	9540394
AXC_05160T6	13/64	.2031	5.16	6	160	168	205	9540270	172	180	230	9540397
AXC_00060T6	#6	.2040	5.18	6	160	168	205	9540234	172	180	230	9540361
AXC_05500T6		.2165	5.50	6	160	168	205	9540275	172	180	230	9540401
AXC_05560T6	7/32	.2187	5.55	6	160	168	205	9540277	172	180	230	9540403
AXC_05800T6		.2283	5.80	6	159	168	205	9540280	171	180	230	9540406
AXC_05950T6	15/64	.2344	5.95	6	159	168	205	9540282	171	180	230	9540409
AXC_06000T6		.2362	6.00	6	159	168	205	9540283	171	180	230	9540411
AXC_06350T6	1/4	.2500	6.35	8	190	200	240	9540288	205	215	280	9540416
AXC_06500T6		.2559	6.50	8	190	200	240	9540290	205	215	280	9540420
AXC_06750T6	17/64	.2656	6.75	8	190	200	240	9540293	220	230	280	9540423
AXC_06800T6		.2677	6.80	8	190	200	240	9540294	220	230	280	9540426
AXC_07000T6		.2756	7.00	8	190	200	240	9540296	220	230	280	9540428
AXC_07140T6	9/32	.2813	7.15	8	209	220	260	9540299	219	230	280	9540430
AXC_07500T6		.2953	7.50	8	209	220	260	9540303	219	230	280	9540435
AXC_07540T6	19/64	.2969	7.54	8	209	220	260	9540304	254	265	315	9540436
AXC_07800T6		.3071	7.80	8	208	220	260	9540306	254	265	315	9540438
AXC_07940T6	5/16	.3125	7.94	8	208	220	260	9540308	253	265	315	9540440
AXC_08000T6		.3150	8.00	8	208	220	260	9540309	253	265	315	9540441
AXC_08330T6	21/64	.3281	8.33	10	228	240	285	9540314	280	295	350	9540446
AXC_08500T6		.3346	8.50	10	227	240	285	9540316	307	295	350	9540448
AXC_08730T6	11/32	.3437	8.73	10	255	268	310	9540320	317	330	380	9540451
AXC_08800T6		.3465	8.80	10	255	268	310	9540322	317	330	380	9540452
AXC_09000T6		.3543	9.00	10	255	268	310	9540323	317	330	380	9540453
AXC_09130T6	23/64	.3594	9.13	10	254	268	310	9540325	316	330	380	9540454
AXC_09520T6	3/8	.3750	9.53	10	254	268	310	9540329	316	330	380	9540458
AXC_09800T6		.3858	9.80	10	253	268	310	9540333	315	330	380	9540463
AXC_09920T6	25/64	.3906	9.92	10	253	268	310	9540335	315	330	380	9540465
AXC_10000T6		.3937	10.00	10	260	275	325	9540336	315	330	380	9540466

***Order Example**

AXC_10200T6 > 25xD >>> AXC2510200T6

AXC_03175T6 > 30xD >>> AXC3008200T6

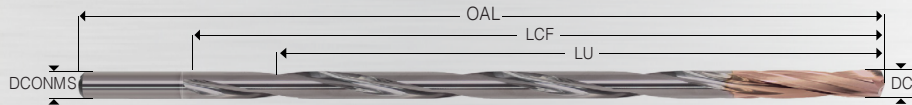
"Other Dimensions Are Available Upon Request"



Item Description (Insert 25 in place of _ _ _) *Order Example	**DC Cutting Diameter			DCONMS	25xD Dimensions (mm)			
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
AXC_ _10200T6		.4016	10.20	12	310	325	375	9540338
AXC_ _10320T6	13/32	.4063	10.32	12	285	300	350	9540339
AXC_ _10720T6	27/64	.4219	10.72	12	284	300	350	9540342
AXC_ _10800T6		.4252	10.80	12	309	325	375	9540343
AXC_ _11000T6		.4331	11.00	12	309	325	375	9540344
AXC_ _11113T6	7/16	.4375	11.11	12	309	325	375	9540345
AXC_ _11500T6		.4528	11.50	12	308	325	375	9540347
AXC_ _11510T6	29/64	.4531	11.51	12	308	325	375	9540348
AXC_ _11910T6	15/32	.4687	11.90	12	307	325	375	9540349
AXC_ _12000T6		.4724	12.00	12	307	325	375	9540350

***Order Example**

AXC_ _10200T6 > 25xD >>> AXC2510200T6
"Other Dimensions Are Available Upon Request"



Item Description (Insert 40 or 50 in place of __) *Order Example	**DC Cutting Diameter			DCONMS	40xD Dimensions (mm)				50xD Dimensions (mm)			
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
AXC__03000T6		.1181	3.00	6	136	140	190	9540484				
AXC__03175T6	1/8	.1250	3.18	6	135	140	190	9540486				
AXC__03572T6	9/64	.1406	3.57	6	175	180	230	9540491				
AXC__03800T6		.1496	3.80	6	174	180	230	9540494				
AXC__03970T6	5/32	.1563	3.97	6	174	180	230	9540496				
AXC__04000T6		.1575	4.00	6	174	180	230	9540497	219	225	270	9540575
AXC__04200T6		.1654	4.20	6	174	180	230	9540499	219	225	270	9540577
AXC__04370T6	11/64	.1719	4.37	6	213	220	270	9540501	268	275	320	9540579
AXC__04500T6		.1772	4.50	6	213	220	270	9540503	268	275	320	9540581
AXC__00130T6	#13	.1850	4.70	6	213	220	270	9540481	268	275	320	9540560
AXC__04760T6	3/16	.1875	4.76	6	213	220	270	9540506	268	275	320	9540584
AXC__00120T6	#12	.1890	4.80	6	213	220	270	9540480	268	275	320	9540559
AXC__05000T6		.1969	5.00	6	212	220	270	9540509	268	275	320	9540586
AXC__05160T6	13/64	.2031	5.16	6	232	240	290	9540511	302	310	360	9540588
AXC__00060T6	#6	.2040	5.18	6	232	240	290	9540479	302	310	360	9540558
AXC__05500T6		.2165	5.50	6	232	240	290	9540515	302	310	360	9540592
AXC__05560T6	7/32	.2187	5.55	6	232	240	290	9540517	302	310	360	9540594
AXC__05800T6		.2283	5.80	6	231	240	290	9540520	301	310	360	9540597
AXC__05950T6	15/64	.2344	5.95	6	231	240	290	9540522	301	310	360	9540599
AXC__06000T6		.2362	6.00	6	231	240	290	9540523	301	310	360	9540600
AXC__06350T6	1/4	.2500	6.35	8	280	290	340	9540528	330	340	385	9540601
AXC__06500T6		.2559	6.50	8	280	290	340	9540532				
AXC__06750T6	17/64	.2656	6.75	8	310	320	370	9540535				
AXC__06800T6		.2677	6.80	8	310	320	370	9540536				
AXC__07000T6		.2756	7.00	8	309	320	370	9540538				
AXC__07140T6	9/32	.2813	7.15	8	309	320	370	9540540				
AXC__07500T6		.2953	7.50	8	309	320	370	9540545				
AXC__07540T6	19/64	.2969	7.54	8	339	350	400	9540546				
AXC__07800T6		.3071	7.80	8	338	350	400	9540548				
AXC__07940T6	5/16	.3125	7.94	8	338	350	400	9540551				
AXC__08000T6		.3150	8.00	8	338	350	400	9540552				

***Order Example**

AXC__03000T6 > 40xD >>> AXC4003000T6

AXC__03175T6 > 50xD >>> AXC5008200T6

"Other Dimensions Are Available Upon Request"