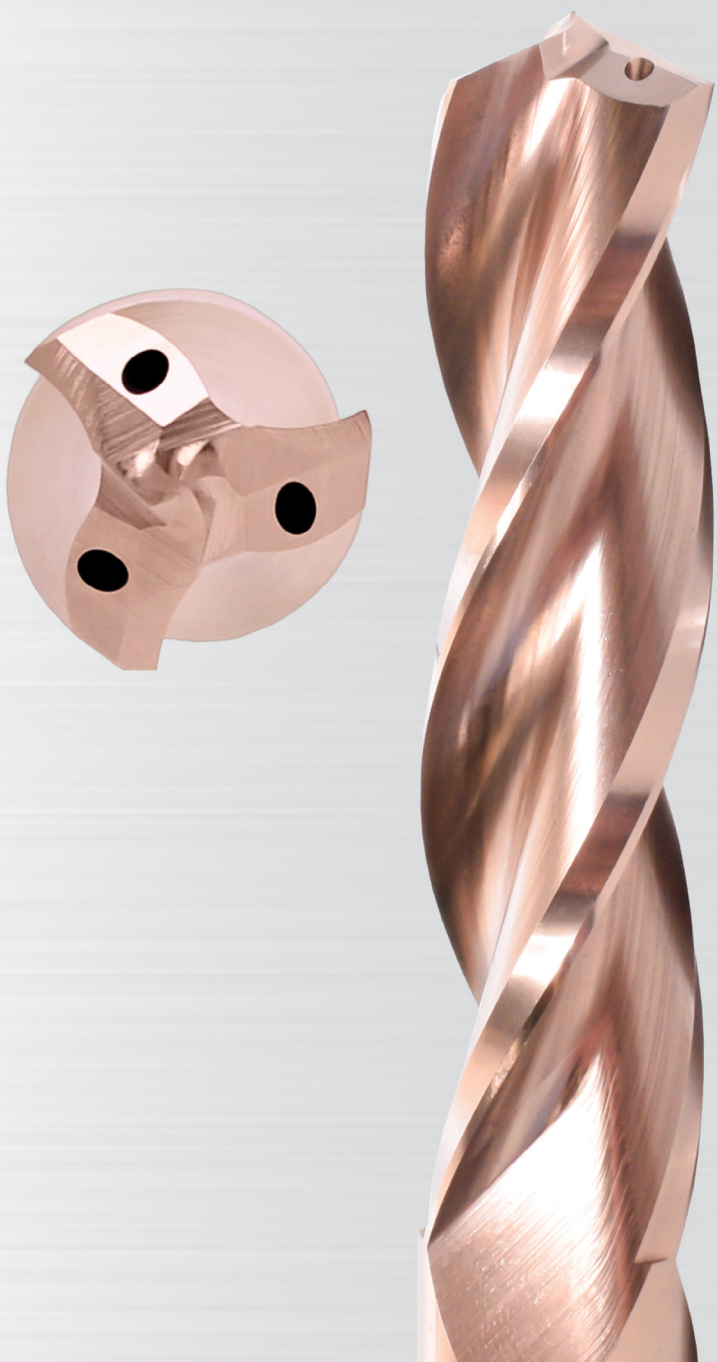


HIGH-PERFORMANCE DRILLS

Application: Improved accuracy and surface finish
ISO Material Grades : **N K**



1. 3 Flutes

Provides accurate drilling. Allows increased feed rates for better productivity.

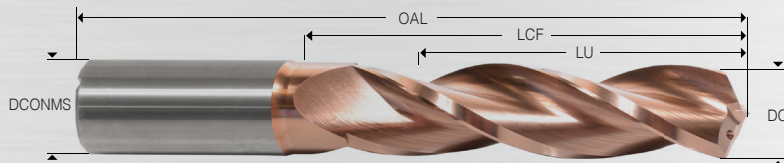
2. 130° Self-Centering Point

Eliminates the need for spot drilling.

3. Zirco Plus Coating

Adhesion resistant coating to reduce material welding. Excellent for non-ferrous applications.

4. Available in 3xD – 5xD



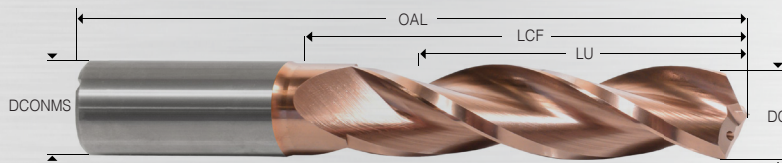
Item Description (Insert 03 or 05 in place of _) *Order Example	**DC Cutting Diameter			DCONMS	3xD Dimensions (mm)				5xD Dimensions (mm)			
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
CXC_03572T6	9/64	.1406	3.57	6	15	20	62	9542729	23	28	66	9542879
CXC_03600T6		.1417	3.60	6	15	20	62	9542730	23	28	66	9542880
CXC_03700T6		.1457	3.70	6	14	20	62	9542731	22	28	66	9542882
CXC_03800T6		.1496	3.80	6	18	24	66	9542732	30	36	74	9542883
CXC_03900T6		.1535	3.90	6	18	24	66	9542733	30	36	74	9542884
CXC_03970T6	5/32	.1563	3.97	6	18	24	66	9542734	30	36	74	9542885
CXC_04000T6		.1575	4.00	6	18	24	66	9542735	30	36	74	9542886
CXC_04100T6		.1614	4.10	6	18	24	66	9542736	30	36	74	9542887
CXC_04200T6		.1654	4.20	6	18	24	66	9542737	30	36	74	9542888
CXC_04300T6		.1693	4.30	6	18	24	66	9542739	30	36	74	9542890
CXC_04370T6	11/64	.1719	4.37	6	17	24	66	9542740	29	36	74	9542891
CXC_04400T6		.1732	4.40	6	17	24	66	9542742	29	36	74	9542893
CXC_04500T6		.1772	4.50	6	17	24	66	9542743	29	36	74	9542894
CXC_04600T6		.1811	4.60	6	17	24	66	9542744	29	36	74	9542896
CXC_04650T6		.1831	4.65	6	17	24	66	9542745	29	36	74	9542898
CXC_00130T6	#13	.1850	4.70	6	17	24	66	9542720	29	36	74	9542870
CXC_04760T6	3/16	.1875	4.76	6	21	28	66	9542746	37	44	82	9542899
CXC_00120T6	#12	.1890	4.80	6	21	28	66	9542719	37	44	82	9542869
CXC_04900T6		.1929	4.90	6	21	28	66	9542748	37	44	82	9542901
CXC_05000T6		.1969	5.00	6	20	28	66	9542749	36	44	82	9542902
CXC_05100T6		.2008	5.10	6	20	28	66	9542750	36	44	82	9542905
CXC_05160T6	13/64	.2031	5.16	6	20	28	66	9542751	36	44	82	9542906
CXC_00060T6	#6	.2040	5.18	6	20	28	66	9542718	36	44	82	9542868
CXC_05200T6		.2047	5.20	6	20	28	66	9542752	36	44	82	9542907
CXC_05300T6		.2087	5.30	6	20	28	66	9542753	36	44	82	9542908
CXC_05400T6		.2126	5.40	6	20	28	66	9542754	36	44	82	9542909
CXC_05500T6		.2165	5.50	6	20	28	66	9542755	36	44	82	9542910
CXC_05550T6		.2185	5.55	6	20	28	66	9542756	36	44	82	9542911
CXC_05560T6	7/32	.2187	5.55	6	20	28	66	9542757	36	44	82	9542912
CXC_05600T6		.2205	5.60	6	20	28	66	9542758	36	44	82	9542913
CXC_05700T6		.2244	5.70	6	19	28	66	9542759	35	44	82	9542914
CXC_05800T6		.2283	5.80	6	19	28	66	9542760	35	44	82	9542915
CXC_05900T6		.2323	5.90	6	19	28	66	9542762	35	44	82	9542916
CXC_05950T6	15/64	.2344	5.95	6	19	28	66	9542763	35	44	82	9542917
CXC_06000T6		.2362	6.00	6	19	28	66	9542764	35	44	82	9542918
CXC_06100T6		.2402	6.10	8	25	34	79	9542765	44	53	91	9542919
CXC_06200T6		.2441	6.20	8	25	34	79	9542766	44	53	91	9542920
CXC_06300T6		.2480	6.30	8	25	34	79	9542767	44	53	91	9542921
CXC_06350T6	1/4	.2500	6.35	8	24	34	79	9542769	43	53	91	9542923
CXC_06400T6		.2520	6.40	8	24	34	79	9542770	43	53	91	9542924
CXC_06500T6		.2559	6.50	8	24	34	79	9542772	43	53	91	9542926
CXC_06600T6		.2598	6.60	8	24	34	79	9542773	43	53	91	9542927
CXC_06700T6		.2638	6.70	8	24	34	79	9542774	43	53	91	9542928

***Order Example**

CXC_03572T6 > 03xD >>> CXC0303572T6

CXC_03572T6 > 05xD >>> CXC0503572T6

"Other Dimensions Are Available Upon Request"



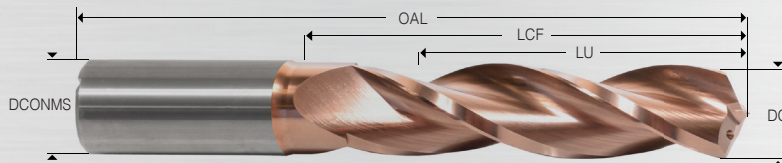
Item Description (Insert 03 or 05 in place of _) *Order Example	**DC Cutting Diameter			DCONMS	3xD Dimensions (mm)				5xD Dimensions (mm)			
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length chip flute	OAL Overall Length	Item Number
CXC_06750T6	17/64	.2656	6.75	8	24	34	79	9542775	43	53	91	9542929
CXC_06800T6		.2677	6.80	8	24	34	79	9542777	43	53	91	9542930
CXC_06900T6		.2717	6.90	8	31	41	79	9542778	43	53	91	9542931
CXC_07000T6		.2756	7.00	8	31	41	79	9542779	42	53	91	9542932
CXC_07100T6		.2795	7.10	8	30	41	79	9542780	42	53	91	9542933
CXC_07140T6	9/32	.2813	7.15	8	30	41	79	9542781	42	53	91	9542934
CXC_07200T6		.2835	7.20	8	30	41	79	9542782	42	53	91	9542935
CXC_07300T6		.2874	7.30	8	30	41	79	9542783	42	53	91	9542936
CXC_07400T6		.2913	7.40	8	30	41	79	9542784	42	53	91	9542938
CXC_07500T6		.2953	7.50	8	30	41	79	9542785	42	53	91	9542939
CXC_07540T6	19/64	.2969	7.54	8	30	41	79	9542786	42	53	91	9542940
CXC_07700T6		.3031	7.70	8	29	41	79	9542787	41	53	91	9542941
CXC_07800T6		.3071	7.80	8	29	41	79	9542788	41	53	91	9542942
CXC_07900T6		.3110	7.90	8	29	41	79	9542789	41	53	91	9542943
CXC_07940T6	5/16	.3125	7.94	8	29	41	79	9542790	41	53	91	9542944
CXC_08000T6		.3150	8.00	8	29	41	79	9542791	41	53	91	9542945
CXC_08100T6		.3189	8.10	10	35	47	89	9542792	49	61	103	9542947
CXC_08200T6		.3228	8.20	10	35	47	89	9542793	49	61	103	9542948
CXC_08300T6		.3268	8.30	10	35	47	89	9542795	49	61	103	9542949
CXC_08330T6	21/64	.3281	8.33	10	35	47	89	9542796	49	61	103	9542950
CXC_08400T6		.3307	8.40	10	34	47	89	9542797	48	61	103	9542951
CXC_08500T6		.3346	8.50	10	34	47	89	9542798	48	61	103	9542952
CXC_08600T6		.3386	8.60	10	34	47	89	9542799	48	61	103	9542953
CXC_08700T6		.3425	8.70	10	34	47	89	9542800	48	61	103	9542954
CXC_08730T6	11/32	.3437	8.73	10	34	47	89	9542801	48	61	10	9542955
CXC_08800T6		.3465	8.80	10	34	47	89	9542802	48	61	103	9542956
CXC_09000T6		.3543	9.00	10	34	47	89	9542803	48	61	103	9542957
CXC_09130T6	23/64	.3594	9.13	10	33	47	89	9542804	47	61	103	9542958
CXC_09200T6		.3622	9.20	10	33	47	89	9542805	47	61	103	9542959
CXC_09300T6		.3661	9.30	10	33	47	89	9542806	47	61	103	9542961
CXC_09500T6		.3740	9.50	10	33	47	89	9542807	47	61	103	9542963
CXC_09520T6	3/8	.3750	9.53	10	33	47	89	9542808	47	61	103	9542964
CXC_09600T6		.3780	9.60	10	33	47	89	9542811	47	61	103	9542965
CXC_09800T6		.3858	9.80	10	32	47	89	9542812	46	61	103	9542966
CXC_09900T6		.3898	9.90	10	32	47	89	9542813	46	61	103	9542967
CXC_09920T6	25/64	.3906	9.92	10	32	47	89	9542814	46	61	103	9542968
CXC_10000T6		.3937	10.00	10	32	47	89	9542815	46	61	103	9542969
CXC_10100T6		.3976	10.10	12	40	55	102	9542816	56	71	118	9542970
CXC_10200T6		.4016	10.20	12	40	55	102	9542817	56	71	118	9542971
CXC_10300T6		.4055	10.30	12	40	55	102	9542818	56	71	118	9542972
CXC_10320T6	13/32	.4063	10.32	12	40	55	102	9542819	56	71	118	9542974
CXC_10400T6		.4094	10.40	12	39	55	102	9542820	55	71	118	9542975
CXC_10500T6		.4134	10.50	12	39	55	102	9542821	55	71	118	9542976
CXC_10720T6	27/64	.4219	10.72	12	39	55	102	9542822	55	71	118	9542977
CXC_10800T6		.4252	10.80	12	39	55	102	9542823	55	71	118	9542979
CXC_11000T6		.4331	11.00	12	38	55	102	9542825	55	71	118	9542980
CXC_11100T6		.4370	11.10	12	38	55	102	9542826	54	71	118	9542981
CXC_11113T6	7/16	.4375	11.11	12	38	55	102	9542827	54	71	118	9542982
CXC_11200T6		.4409	11.20	12	38	55	102	9542828	54	71	118	9542983
CXC_11500T6		.4528	11.50	12	38	55	102	9542829	54	71	118	9542984
CXC_11510T6	29/64	.4531	11.51	12	38	55	102	9542830	54	71	118	9542986

***Order Example**

CXC_06750T6 > 03xD >>> CXC0306750T6

CXC_06750T6 > 05xD >>> CXC0506750T6

"Other Dimensions Are Available Upon Request"



Item Description (Insert 03 or 05 in place of _) *Order Example	**DC Cutting Diameter			DCONMS	3xD Dimensions (mm)				5xD Dimensions (mm)			
	Fraction	Decimal	mm		LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number	LU Usable Length	LCF Length Chip Flute	OAL Overall Length	Item Number
CXC_ _11700T6		.4606	11.70	12	37	55	102	9542831	53	71	118	9542987
CXC_ _11800T6		.4646	11.80	12	37	55	102	9542832	53	71	118	9542988
CXC_ _11910T6	15/32	.4687	11.90	12	37	55	102	9542833	53	71	118	9542989
CXC_ _12000T6		.4724	12.00	12	37	55	102	9542834	53	71	118	9542990
CXC_ _12100T6		.4764	12.10	14	42	60	107	9542835	59	77	124	9542991
CXC_ _12200T6		.4803	12.20	14	42	60	107	9542836	59	77	124	9542992
CXC_ _12300T6		.4843	12.30	14	42	60	107	9542837	59	77	124	9542993
CXC_ _12303T6	31/64	.4844	12.30	14	42	60	107	9542838	59	77	124	9542994
CXC_ _12500T6		.4921	12.50	14	41	60	107	9542839	58	77	124	9542995
CXC_ _12600T6		.4961	12.60	14	41	60	107	9542840	58	77	124	9542996
CXC_ _12700T6	1/2	.5000	12.70	14	41	60	107	9542842	58	77	124	9542997
CXC_ _13000T6		.5118	13.00	14	41	60	107	9542845	58	77	124	9542998
CXC_ _13300T6		.5236	13.30	14	40	60	107	9542846	57	77	124	9543000
CXC_ _13490T6	17/32	.5313	13.50	14	40	60	107	9542847	57	77	124	9543001
CXC_ _13500T6		.5315	13.50	14	40	60	107	9542848	57	77	124	9543002
CXC_ _14000T6		.5512	14.00	14	39	60	107	9542849	56	77	124	9543004
CXC_ _14290T6	9/16	.5625	14.29	16	44	65	115	9542850	62	83	133	9543005
CXC_ _14500T6		.5709	14.50	16	43	65	115	9542851	61	83	133	9543006
CXC_ _15000T6		.5906	15.00	16	42	65	115	9542852	60	83	133	9543007
CXC_ _15500T6		.6102	15.50	16	42	65	115	9542853	60	83	133	9543008
CXC_ _15870T6	5/8	.6250	15.88	16	41	65	115	9542854	59	83	133	9543009
CXC_ _16000T6		.6299	16.00	16	41	65	115	9542855	59	83	133	9543010
CXC_ _16500T6		.6496	16.50	18	48	73	123	9542856	68	93	143	9543012
CXC_ _17000T6		.6693	17.00	18	48	73	123	9542858	68	93	143	9543014
CXC_ _17500T6		.6890	17.50	18	47	73	123	9542860	67	93	143	9543016
CXC_ _18000T6		.7087	18.00	18	46	73	123	9542861	66	93	143	9543017
CXC_ _18500T6		.7283	18.50	20	51	79	131	9542863	73	101	153	9543018
CXC_ _19050T6	3/4	.7500	19.05	20	50	79	131	9542864	72	101	153	9543019
CXC_ _19500T6		.7677	19.50	20	50	79	131	9542865	72	101	153	9543020
CXC_ _20000T6		.7874	20.00	20	49	79	131	9542866	71	101	153	9543021

***Order Example**

CXC_ _11700T6 > **03xD** >>> CXC**03**11700T6

CXC_ _11700T6 > **05xD** >>> CXC**05**11700T6

"Other Dimensions Are Available Upon Request"